	Work Order ID 72159 uesday, July 19, 2011 1:49:38 PM										Page 1
Revision ID: Item Name: W		<b>Start Qty:</b> 12.00 <b>Req'd Qty:</b> 12.00		01 1001	Cust Item 1 Customer:			s s	Setup Star Stop		
Approvals:	Process Plan	:	Date:	Tooling: SPC (Y/N):		ate:		F	Run Star Stop		
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr		sion Nbr						<del>\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ </del>		114111001	
D3535	Rev E	3									
Waterjet FLOW CNC Waterjet		FLOW WATER JET  Memo  1-Cut as p  Deburr if r	er Dwg D3535 □Dwg I necessary	0.00 Rev:_\$\int_0.00 \\ \text{Prog Rev:_}	B			1B11-	8-9	(3)	
QC Quality Control		QC2- Inspect parts off  Memo	machine FAI/FAIB	0.00				<u> </u>  R	-8-9		
120 QC Quality Control		QC8- Inspect parts - se  Memo	econd check	0.00	100/10			<del>43</del>			

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		WO	RK ORDER CHAN	GES					
STEP	PR	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
): <u> </u>	PAR #:	Fault Categ	jory:	NCR	: Yes 1	40 <b>DQ</b> /	A:	_ Date: _	
		WORK ORDE	R NON-CONFORM	IANCE	(NCR)				
CTED	Description of NC		<del> </del>	V(			Verification Approx		Approval
SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	1	Sign & Date			Chief Eng	QC Inspector
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#### Work Order ID 72159

Tuesday, July 19, 2011 1:49:38 PM



Page 2

Item ID:

D3535-39

Accept



Setup Start

Stop



**Revision ID:** 

**Item Name:** 

Wearshoe

**Start Date:** 7/19/2011 Required Date: 7/25/2011

**Start Qty: 12.00** 

Req'd Qty: 12.00



**Cust Item ID:** 

**Customer:** 

Tool ID

Reference:

Approvals:

**Process Plan:** 

Date:

Date: \_\_\_\_\_

Tooling: SPC (Y/N):

Date: Date:

Code

Tool # Plan

Stop

Reject

**Qty** 

Start

Reject

Run

Accept

Qty

Number Stamp

Insp.

QC:

Sequence ID/

**Work Center ID** 

130

Brake NC Brake NC

Operation **Description** 

Set Up/ **Run Hours** 

0.00

NC BRAKE

Memo

Memo

0.00

Deburr if necessary ☐ Form on Brake as per Dwg D3535 using Jigs DT8261 and DT8326. □Identify as D3535-41 □Form Joggle on brake using Jig DT8158 as per

Dwg D3535

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

2 Moslir

150



Powder Coating

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00

0.00

START TIME: ☐FINISH TIME:

M 117338

W/O:			W	ORK ORDER CHANC	GES			
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date Q	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cat	egory:	NCR: Yes	No DQA: _	Date: _	
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NCR:			WORK OR	DER NON-CONFORM	ANCE (NCR	)		
DATE	STEP	Description of NC			tion B	Verification		Approval
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#### Work Order ID 72159

Tuesday, July 19, 2011 1:49:38 PM



Page 3

Item ID:

D3535-39

Accept



Setup Start



**Revision ID:** 

Item Name:

Wearshoe

**Start Date:** 

Required Date: 7/25/2011

7/19/2011

**Start Qty: 12.00** 

Req'd Qty: 12.00



**Cust Item ID:** 

**Customer:** 

Tool ID

Reference:

Approvals:

Process Plan: \_\_\_\_\_ Date:

Date:

Run

Start

Stop

Stop



Date:

SPC (Y/N):

Set Up/

Reject

Sequence ID/ Work Center ID

160

QC

Quality Control

**Operation** Description

QC3- Inspect Part Finish

Memo

0.00

0.00

**Run Hours** 

170

Packaging

Packaging

Identify as per dwg & Stock Location:

Memo

0.00

13× / Mfy/00

180

QC

Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

Quality Control

Tooling:

Date:

Tool # Plan Code

Accept Qty

Qty

Reject Number Stamp

Insp.

13 d JU 108/15

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W/O:			WC	RK ORDER CHANGE	S				
DATE	STEP	PRO	DCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	Re	esolution:	Disposition: (			osed:	-	Date:	
NCR:	•	,	WORK ORD	ER NON-CONFORMA	NCE (NCR	)			
DATE	STEP	Description of NC			n B	Verific		Approval	
DAIL	O.L.	Section A	Initial Chief Eng	Action Description  Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector
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# **Picklist Print**

Tuesday, July 19, 2011 1:49:44 PM

Work Order ID: 72159

Parent Item: D3535-39

Parent Item Name: Wearshoe



Start Date: 7/19/2011

Required Date: 7/25/2011

Page 1

**Start Qty: 12.00** 

Required Qty: 12.00

Comments:

IPP Rev:A New Issue 07-02-15 JLM

IPP Rev:B As per Rev B 07-08-31 JLM Verified By:EC



Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S20GA		Purchased	No			100	sf	110.0630	0.951	12.01263	(9)	5	
										BU	-8-9		

304/316 .040 Sheet

<b>Location</b>	Loc Qty	Loc Code		
MAT020	110.063			(12)
116623	0.2			(')
117550	9.363			
117933	100.5		118400	
118400				

<b>D</b> uit 7(0)	Johado								•
W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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  - 									
Part No	:	PAR #:	Fault Cat	tegory:	_ NCR: Yes	No DQ	A:	_ Date: _	
	R	esolution:	Dispositi	on:	_ QA: N/C CI	osed:		Date: _	
NCR:			WORK ORI	DER NON-CONFORMA	ANCE (NCR	)			
DATE	STEP	Description of NC	scription of NC Corrective Action			Verific	cation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	ion C	Chief Eng	QC Inspector
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-									
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DART AEROSPACE LTD	Work Order:	72150
Description: Wearshoe	Part Number:	D3535-39
Inspection Dwg: D3535 Rev: B		Page 1 of 1

#### FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
36.815	+/-0.010	36.815		-	T 1301	
32.775	+/-0.010	37.77			7	
29.275	+/-0.010	29,275			7	
25.775	+/-0.010	25.775		-	7	
23.250	+/-0.010	33.78			7	
19.750	+/-0.010	19.756		_	٢	
17.750	+/-0.010	17.756			7	
14.250	+/-0.010	14.756			T	
9.500	+/-0.010	9.566			7	
4.750	+/-0.010	4.756			-	
2.000	+/-0.010	3100			4	
5.00	+/-0.030	20.2	2		T	
9.00	+/-0.030	9.00	40		T	
28.00	+/-0.030	00.86	8		7	
Ø0.188	+0.005/-0.001	-191	>		V 1302	
1.885	+/-0.010	1.887	>		V	
0.300	+/-0.010	.301	×		V	
0.300	+/-0.010	1305	7		V	
0.038	+/-0.010	,035	ን		ν	
1						

Measured by:	Audited by:	Prototype Approval:	N/A
Date: 11-8-9	Date: Woslo	Date:	N/A

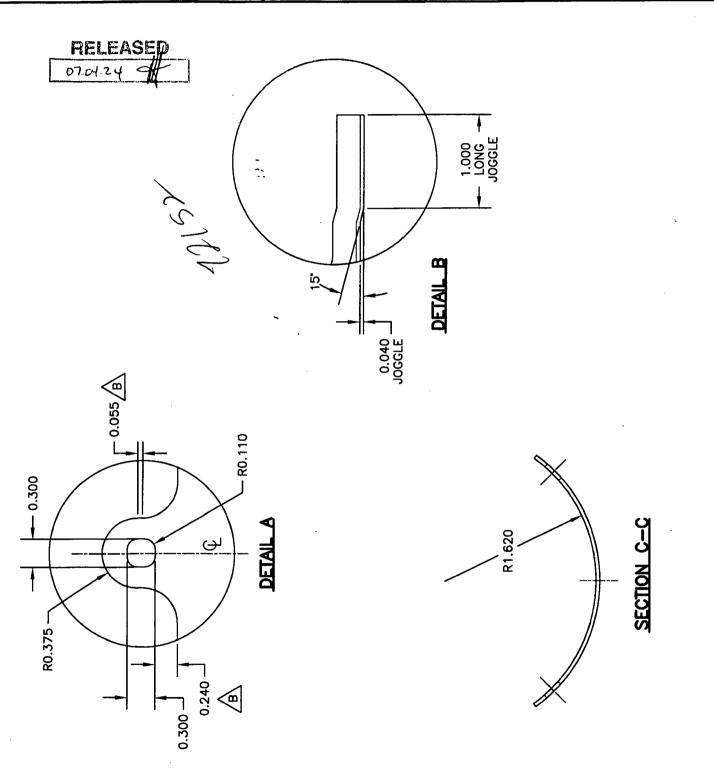
Rev	Date	Change	Revised by	Approved
Α	07.07.18	New Issue	KJ/JLM A	E

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W/O:			V	ORK ORDER CHANGE	S		· · · · · · · · · · · · · · · · · · ·			
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DATE	STEP	Description of NC	Corrective Action Section B			Verification verification			Approval	
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Part No:		PAR #:	Fault Category: NCR: Yes No DQ				<b>A</b> :	_ Date: _	
Resolution:			Dispositio	_ QA: N/C CI	osed:	Date: _			
NCR:		,	WORK ORD	ER NON-CONFORMA	NCE (NCF	<b>(1)</b>			
DATE	STEP	Section A	Corrective Action Section 6			Verification		Approval	Approval
			Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ction C Chief Eng		QC Inspector
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CB CB	DRAWN BY	DART	AEROSPACE USA, INC.
CHECKED	APPROVED #/	DRAWING NO.	REV. B
		D3535	SHEET 7 OF 7
DATE		TITLE	SCALE
07.04.17		WEARSHOE	1:1



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Part No:		PAR #:	Fault Category:			R: Yes N	o DQ	A:	Date:		
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DATE	STEP	Description of NC	Corrective Action Se		Section B	n B   Sign &		ation	Approval	Approval	
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